	STANDARD EQUIPMENT	MANUFACTURER'S SUGGESTED RETAIL PRICE	\$31,050.00
<image/> Example of the constant of the con	<ul> <li>MECHANICAL &amp; PERFORMANCE <ul> <li>2.5L DOHC 4-Cylinder Engine w/Dual VVT-i</li> <li>203 hp @ 6600 rpm / 184 lb-ft @ 5000 rpm</li> <li>Direct Shift 8-spd Auto Transmisson</li> <li>All Wheel Drive w/Multi Terrain Select</li> <li>Eco, Sport and Normal Modes</li> </ul> </li> <li>SAFETY &amp; CONVENIENCE <ul> <li>Toyota Safety Sense 2.0: Pre-Collision Sys w/Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist</li> <li>Star Safety System: VSC, TRAC, ABS, Elect Brake-Force Distribution, Brake Assist(BA) &amp; Smart Stop Technology (SST)</li> <li>Eight Airbags</li> <li>Bilnd Spot Monitor with Rear Cross Traffic Alert</li> <li>Rear Back Up Camera</li> <li>LATCH-Lower Anchor &amp; Tether for CHildren ETERIOR</li> </ul> </li> <li>199in. Super Chrome Finish Alloy Wheels</li> <li>LED Headlights/Daytime Running Lights</li> <li>Integrated Fog Lights</li> <li>Color-Keyed Heated Power Outside Mirrors</li> <li>Power Tilt/Slide Moonroof</li> <li>Low Profile Roof Rails</li> <li>Power Liftgate</li> </ul> <li>100 Spote Monitor Phone/Music, USB Media Port, 4 USB Charge-Ports, Siri Eyes Free, Apple CarPlay Compatible</li> <li>SofTex Seat Material</li> <li>Power Driver's Seat</li> <li>4.2" Color Multi-Information Display</li> <li>Dual Zone Auto A/C with Rear Vents</li> <li>Smart Key System w/Push Button Start</li> <li>Rear Cargo Area Cover</li> <li>Electronic Parking Brake ***Full Tank of Gas***</li>	OPTIONAL EQUIPMENT         FE       50 State Emissions         CY       XLE Premium Grade Weather Package: Includes Heated Leather-Trimmed Steering Wheel, Heated Front Seats, 8-way Power-Adjustable Driver's Seat with Two-Position Memory Function and Lumbar Support, and Rain Sensing Variable Intermittent Windshield Wipers with De-Icer Function         2T.       All Weather Floor Liners and Cargo Liner	
Fuel Economy MPG Small SUVS range from 18 to 120 MPG. The best vehicle rates 136 MPGe. 3.6 gallons per 100 miles	Fou Save You Save \$ 250 in fuel costs over 5 years compared to the average new vehicle.	DELIVERY, PROCESSING AND HANDLING FEE	1,095.00
Annual fuel COSt \$ 1,33500 List et al. (14) List et al. (14) L	10 Best 10	TOTAL aw Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60 ge, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and la alis. An extended service contract may be available for the vehicle. saler for details. currer's suggested retail price includes manufacturer's recommended pre-delivery a and title fees, applicable federal, state and local taxes and dealer and distributor cessories are not included in the manufacturer's suggested retail price. Care, which covers normal factory scheduled maintenance for two years or 25,000 wer occurs first, is included as part of the sales price of the vehicle for qualifying	/ service. Gasoline, installed options miles,

## 5.00 269.00

Delivered by Truck to: 1213 ST. CHARLES TOYOTA 2651 E. MAIN STREET ST. CHARLES IL60174 12138