	STANDARD EQUIPMENT	MANUFACTURER'S SUGGESTED RETAIL PRICE	\$45,660.00
<section-header> Image: Construction of the constru</section-header>	 STANDARD EQUIPMENT MECHANICAL & PERFORMANCE 4.0L DOHC 24-Valve V6 w/Dual Independent VVT-i; 270HP / 278 LbFt. Torque Full-Time 4WD System w/A-TRAC & Locking Center Dift; 5-Speed Auto Trans w/ECT-i Pwr-Assisted Rack-and-Pinion Steering X-REAS Sport Enhancement Suspension Hill-Start and Downhill Assist Control Fr & Rr Vented Disc Brakes; Skid Plates 20" Alloy Wheels; P245/60R20 Tires SAFETY & CONVENIENCE Star Safety System: Vehicle Stability Control, Traction Control, Anti-Lock Brake System with EBD, Brake Assist and Smart Stop Technology Dr & Fr Pass: Advanced Airbag System, TAP Side & Knee Airbags, Active Headrests All Row Roll-Sensing Side Curtain Airbgs LATCH-Lower Anchor & Tether for CHildren EXTERIOR Color-Key Bumpers, Rocker, Overfenders, Heated Mirrors w/Turn Signal Indicator Chrome Accents and Door Handles Tow Hitch Receiver w/7&4-Pin Connector Front Fog Lamps / Rear Privacy Glass Color-Key Rr Spir w/Integrated Rr Wiper INTERIOR Dual Zone Automatic Climate Control w/Air Filter and 2nd-Row Vent 	MANUFACTURER'S SUGGESTED RETAIL PRICE OPTIONAL EQUIPMENT FE 50 State Emissions PC Special Color CC Keep It Wild Savings 2T. All Weather Floor Liners/Cargo Tray	\$45,660.00 -1,000.00 269.00
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight. Side Front seat Crash Rear seat Based on the risk of injury in a side impact. Rollover ************************************	 Enture Premium JBL Audio w/Integrated Navigation and Entune App Suite - 6.1" Hi Res Display, SXM - 3Mo Trial Leather-Trimmed Seats; Heated/Ventilated Power Adj Driver and Fr Pass Seats; 40/20/40 Split Recline&Fold-Flat 2nd-Row Leather-Trimmed Tilt/Telescopic Steering Wheel w/Audio Controls & Cruise Control Smart Key System with Push Button Start Power Tilt/Slide Moonroof w/Sunshade Power Sliding Rear Window; Homelink Power Sliding Rear Windows w/Auto Up/Down Auto Dim Rearview Mirror 2 Fr/2 Rr/1 Cargo 12V & 120V Pwr Outlets ***Full Tank of Gas*** 		
Fuel Economy and Environment Fuel Economy MPG Standard SUVS range from 13 to 93 MPG. The best vehicle rates 136 MPGe. 17 20 combined city/hwy city highway 5.6 gallons per 100 miles	Fou Spend You Spend \$ 3,500 more in fuel costs over 5 years compared to the average new vehicle.	DELIVERY, PROCESSING AND HANDLING FEE	1,095.00
Annual fuel COSt \$ 2,1000 Listende and costs Actual results will vary for many reasons, including driving conditions and how you drive and vehicle. The average new vehicle gets 27 MPG and costs State on 15,000 miles per year at \$2.55 per gallon. MPGe is miles per gasoline gallon equivale emissions are a significant cause of climate change and smog. Calculate personalized estimates and compare vehicles	Image: Sector of the sector	TOTAL v Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/ a, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and ls. An extended service contract may be available for the vehicle. ler for details. turer's suggested retail price includes manufacturer's recommended pre-delive and title fees, applicable federal, state and local taxes and dealer and distributo essories are not included in the manufacturer's suggested retail price. are, which covers normal factory scheduled maintenance for two years or 25,00 er occurs first, is included as part of the sales price of the vehicle for qualifyin ticipating dealer for eligibility and coverage details.	ery service. Gasoline, rr installed options

Сору

Delivered by Truck to: 12138 ST. CHARLES TOYOTA 2651 E. MAIN STREET ST. CHARLES IL60174