



**TOYOTA**  
Let's Go Places

DESC.: **SIENNA LTD PREM AWD 7 PSGR**  
VIN: **5TDDZ3DC7LS243707**  
YR/MDL: 2020/5387C  
CLR: BLIZZARD PEARL /LB43 (0070/43)  
FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**STANDARD EQUIPMENT**

- MECHANICAL & PERFORMANCE**
- 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i
  - Direct Shift 8-Speed Automatic Transmission with Intelligence (ECT-i)
  - 18" Alloy Wheels with P235/55RF18 Tires
  - Active Torque Control AWD system
- SAFETY & CONVENIENCE**
- Toyota Safety Sense - P (TSS-P): Pre-Collision System w/ Pedestrian Detection (PCS w/ PD), Lane Departure Alert (LDA) w/ Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
  - Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
  - 4 LATCH Locations: 2 in 2nd Row and 2 in 3rd Row
- EXTERIOR**
- HID Headlight w/Auto On/Off & LED DRLs
  - Dual Moonroof
  - Pwr Folding Heated Auto-Dim Side Mirror
  - Dual Pwr Sliding Side Doors & Pwr Liftgate
  - Blind Spot Monitor/Rr Cross Traff Alert
- INTERIOR**
- Prem Leather Trimmed Fr Seats, 8-way Pwr Driver's Seat, 4-Way Pwr Psgr Seat, Removable Long Slide 2nd-Row Captain's Chairs
  - One-Motion Stow 3rd Row Seat
  - 3-Zone Auto A/C -Driver, Passenger, Rear
  - Smart Key System with Push Button Start
  - Dual-View Blu-Ray Rr Seat Entertainment
  - Driver Easy Speak
  - Heated Leather-Trimmed Steering Wheel
  - Premium JBL Audio, 7-in Touch-Screen Dynamic Navigation, 10 Speakers
  - USB Media Port, 5 USB Charge-Ports
  - SiriusXM w/3-Month All Access Trial, Siri EyesFree, Apple CarPlay Compatible
  - \*\*\*Full Tank of Gas\*\*\*

MANUFACTURER'S SUGGESTED RETAIL PRICE **\$49,340.00**

- OPTIONAL EQUIPMENT**
- FE 50 State Emissions
  - PC Special Color 425.00
  - 2T All-Weather Floor Liners/Door Sill 239.00

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver Passenger ★★★★★  
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
Source: National Highway Traffic Safety Administration (NHTSA)  
www.safercar.gov or 1-888-327-4236

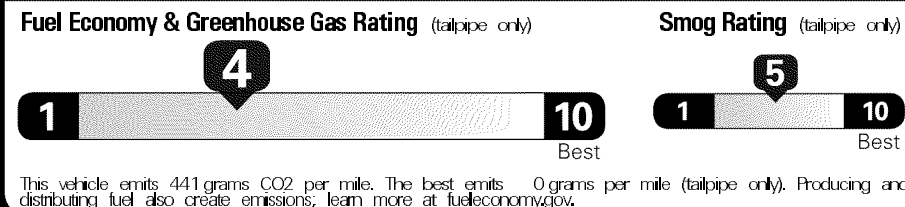
**EPA DOT Fuel Economy and Environment**

Gasoline Vehicle

**Fuel Economy**  
 **20** MPG  
Minivans range from 20 to 48 MPG. The best vehicle rates 136 MPGe.  
18 24  
combined city/hwy city highway  
**5.0** gallons per 100 miles

**You spend \$2,500**  
more in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost**  
**\$2,000**



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
Calculate personalized estimates and compare vehicles



**TOTAL \$51,124.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

DELIVERY, PROCESSING AND HANDLING FEE 1,120.00

Delivered by Truck to: 12138  
ST. CHARLES TOYOTA  
2651 E. MAIN STREET  
ST. CHARLES IL60174

